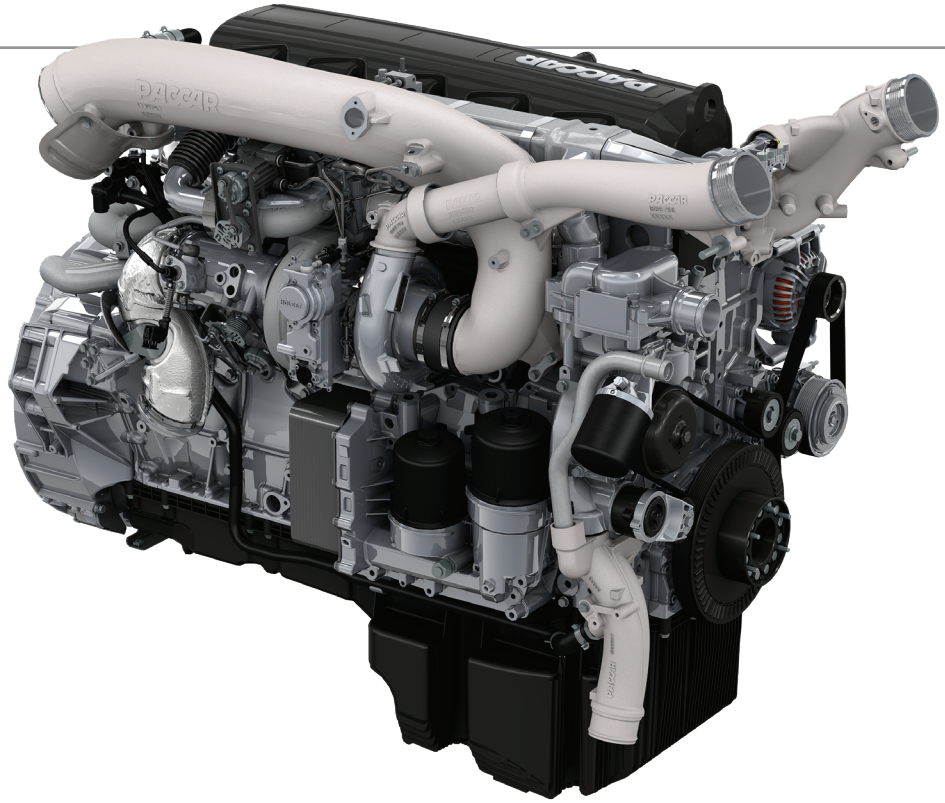
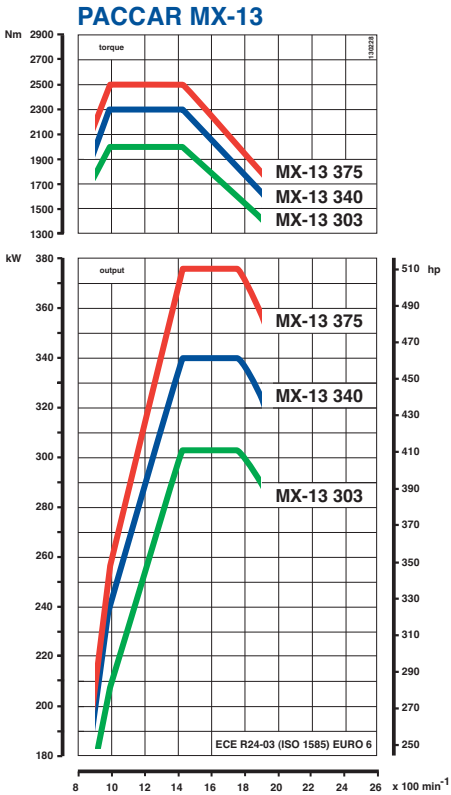
PACCAR MX-13 ENGINES



The 12.9 litre Euro 6 PACCAR MX-13 engine uses ultra-modern common rail technology, a turbo with variable geometry and advanced controls for maximum efficiency. In order to comply with the strict Euro 6 emissions requirements, it features exhaust gas recirculation, together with SCR technology and an active soot filter.

Engine	Output kW (hp)	Torque Nm
MX-13 300	303 (412)*	2000 at 1000-1425 rpm
MX-13 340	340 (462)*	2300 at 1000-1425 rpm
MX-13 375	375 (510)*	2500 at 1000-1425 rpm

* at rated engine speed 1425 - 1750 rpm



General information

Six-cylinder in-line turbocharged diesel engine with intercooling. Ultra clean combustion with Exhaust Gas Recirculation (EGR), Diesel Particular Filter (DPF) and Selective Catalytic Reduction (SCR) aftertreatment for Euro 6 emission levels.

Bore x stroke .....130 x 162 mm
Piston displacement.....12.9 litres
Compression ratio.....17.5 to 1

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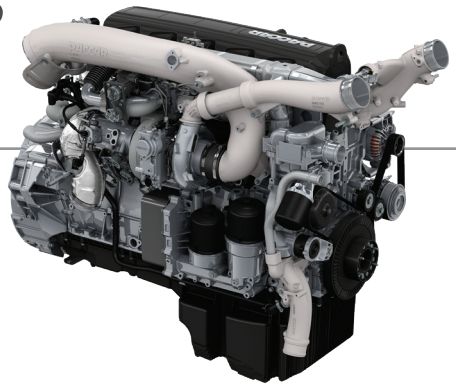
DETAILS



Main construction

Cylinder block	compact graphite iron (CGI)
	integrated housing for the high pressure fuel pump units
	high strength and wear resisting liner material
	improved cooling
Cylinder head	compact graphite iron (CGI) one-piece cylinder head with integrated intake manifold
	aluminium valve cover
Valves	four valves per cylinder
Cylinder liners	wet liners with Anti Polishing Ring
Pistons	oil cooled piston with three piston rings each
Crankshaft	'stepped-die' forged steel crankshaft without contra-weights
Oil sump	composite oil sump for lower weight special ribbing for low noise
	electronically driven and monitored crankcase ventilation
Distribution gear	low-noise rear mounted distribution drive

Fuel injection and induction

Fuel feed pump	optimized delivery
Fuel unit	single cartridge filter
	integrated heater
	automatic water drain
Fuel injection	common rail with 2 high pressure pumps units integrated in the engine block
	Smart Outlet Metering Valve (OMV)
Injectors	wide angle injectors (ATe)
Injection pressure	max. 2500 bar
Induction	turbocharged with charge cooling (intercooling)
Turbocharger	variable geometry turbocharger (VTG)
Intercooler	aluminium, single-row, transverse-type intercooler

Lubrication

Oil module	pre-assembled module, containing oil filters, oil cooler, thermostat, valves and tubing
Oil filters	full-flow main oil filter
	centrifugal by-pass filter for extended service intervals
	fully recyclable filter cartridges
Oil cooler	thermostatically controlled stainless steel heat exchanger
Oil pump	low friction oil pump

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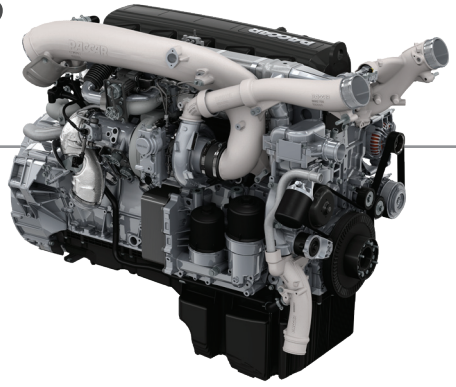
GENERAL

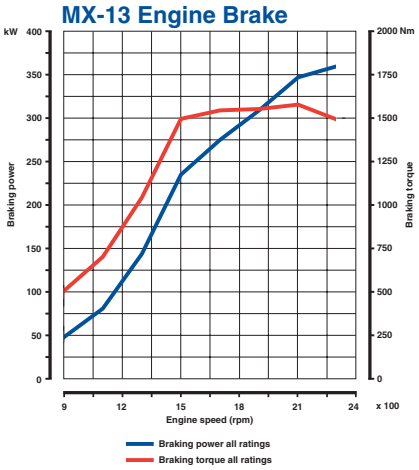


Auxiliaries and exhaust brake/engine brake

Auxiliary drive	poly-V belt drive
	low-energy air compressor with Smart Air supply Control (SAC) and combined steering pump/fuel feed pump driven from the distribution gears
Exhaust brake	electrically operated butterfly valve in the exhaust duct
MX Engine Brake	integrated compression release brake
	VTG and BPV for brake power control
	Smart, electronically controlled, cooled actuator

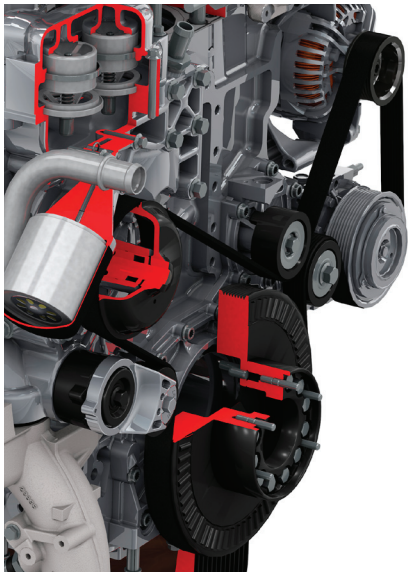
Reliability and durability

State-of-the art techniques, first class materials and extensive functional integration result in high reliability and long durability. Water and oil feeds, low pressure fuel lines and the high pressure fuel injection pump housing are integrated in the cylinder block.
The cylinder block has been designed without side covers for maximum stiffness and low noise generation. The one-piece cylinder head has an integrated inlet manifold. The combined fuel filter and water separator is mounted directly on the engine for maximum ease of maintenance.



Performance

All PACCAR MX-13 engines deliver excellent torque at low engine speeds and a high performance is available over a wide rev range.
The optional, very powerful MX Engine Brake offers optimum driveability on long gradients. The integration of the MX Engine Brake in the service brake operation results in improved driving safety and reduced brake lining wear.



Fuel efficiency

A well-controlled combustion process together with additional technology to achieve the ultra-low Euro 6 emission values, results in an excellent fuel efficiency. The fuel in the common rail is supplied using smart dosing controls, to ensure optimum efficiency by only compressing the amount of fuel mixture that is really needed. This reduces hydraulic losses to a minimum.

Environment

In order to meet the stringent Euro 6 emission requirements, DAF is using a combination of exhaust gas after-treatment technologies, such as an SCR catalytic converter and an active soot filter. The right exhaust gas mixture results in an optimum temperature in the filter to regenerate the collected soot particles.

To allow as much passive regeneration as possible the exhaust manifold, as well as the most essential parts of the exhaust system, have been encapsulated. Also the SCR catalytic converter benefits from the higher temperature which improves the efficiency and reduces the AdBlue consumption.

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LAY-OUT

Legend:

1. Air intake pipe
2. EGR Valve
3. Seventh injector
4. VTG turbo
5. Flywheel
6. Exhaust brake valve
7. Engine block
8. Oil filter module
9. Oil sump
10. Crankshaft
11. Coolant filter
12. Water pump
13. Air condition compressor
14. Poly-V belt
15. Alternator
16. Thermostat housing
17. EGR Venturi
18. EGR Cooler
19. MX Engine Brake
20. Valve cove